

SEND-IN BRAZER QUALIFICATION TEST DATA SHEET

Each test coupon must be identified with the brazer's ID# and position. For each coupon sent, please fill out the form below **thoroughly and completely**.

PRINT CLEARLY - if we are unable to read the information, we are unable to process your test.



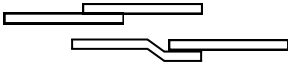


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Scan the QR code to fill out the form online instead!

MANDATORY INFORMATION:

Customer Name:		Date of Brazing Test:	
Customer Address:		Brazer's Name:	
		Brazers's ID #: <small>Last 4 digits of SSN -OR- Company ID</small>	
Customer Contact:		Contact Email:	
What brazing code was used? AWS B2.2 ASME IX (Boiler Code) Other:	Which brazing process was used? Torch Furnace Dip Induction Resistance Infrared Diffusion	Technique used? Manual Semi-Auto (wire feeder) Mechanized Automatic	
Brazing Procedure Specification name or number?		Joint type? Lap(Sheet) / Socket(Pipe) 	
Filler Metal Class? (BCuP-5, Bag-5, Bni-2, etc.)	In what position(s) was brazing done? Flat (Sheet Only) Horizontal Vertical Up Vertical Down	Rabbet 	
Diameter(s) Used?		Butt/Scarf 	
How was the filler metal added? Face Feed Pre-Placed Paste	Base Metal Spec? list both if dissimilar (B88, B75, A240, B209, etc.)	What was the joint overlap length? (insertion)	
Alloy(s)? (304, 6061, C# for Copper)	Describe Base Metal Form (3/4" K copper, 1/4" sheet, 3" sch 10, etc.)	Other joint description?	
What flux was used?			
Fuel gas used?	Purge Gas Used?		

Payment Method:
COD:
Bill Account #:
PO #:

SHADED AREA FOR EARLBECK USE ONLY

RESULTS

Received Date: _____

ELT #: _____

Ticket #: _____

Part #: _____

Standard Test #: _____

RESULTS GIVEN

DATE _____ INIT _____

VISUAL INSPECTION

ACCEPT REJECT

DATE _____ INIT _____

Please carefully review the information entered above before signing the certification statement below

I certify that this information provided to Earlbeck Gases & Technologies is true and accurate. I understand that Earlbeck Gases & Technologies only provides processing of the brazer qualification test coupon(s) in accordance with the specified code and that the "certification" of a welder is their employer's certification by signature as to the accuracy of the information on the Brazer Performance Qualification Record.

Printed Name: _____ Signature: _____

SECTION TEST RESULTS

INIT:

DATE:

Sample #	Required Bond %	Pass	Fail	Comments

Comments: